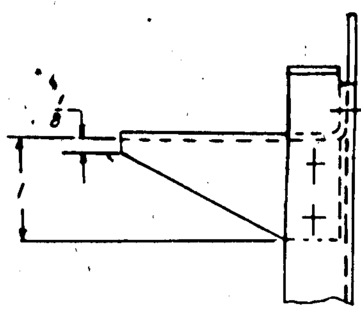


SECTION "B-B"

DRILL #10 (.193) DIA (6) HOLES

(-8) FINISH ZP

LORD SIDE UP

2 LENGTH OF SPOT WELD SPACED 1 APART

(-6)

(E) $1\frac{3}{32}$ DIA HOLE NAF 213019-5 (1) 213028-5 (1)

(E) $1\frac{3}{32}$ DIA HOLE NAF 213019-5 (1) 213028-5 (1)

(F) $\frac{5}{32}$ DIA HOLE NAF 213019-3 (1) NAF 213028-3 (1)

(E) $\frac{3}{32}$ DIA HOLE NAF 213019-3 (1) NAF 213028-3 (1) (F)

6 LENGTH OF SPOT WELD SPACED 1 APART

(E) $1\frac{3}{32}$ DIA HOLE NAF 213019-5 (1) 213028-5 (1)

(E) $2\frac{3}{32}$ DIA HOLE NAF 213019-12 (1) 213028-12 (1)

$6\frac{1}{4}$ (REF)

AN442AD4 RIVETS (4) PLACES

LORD SIDE UP

9 LENGTH OF SPOT WELD SPACED 1 APART

LORD MFG CO #SK659-1M (3) SHOCK MOUNTS AN442 AD4

(E) #31 (.120) DIA (2) HOLES

FINISH ZP (-7)

#18 (.169) DIA. (6) HOLES

AC 366 OF 832 (6)

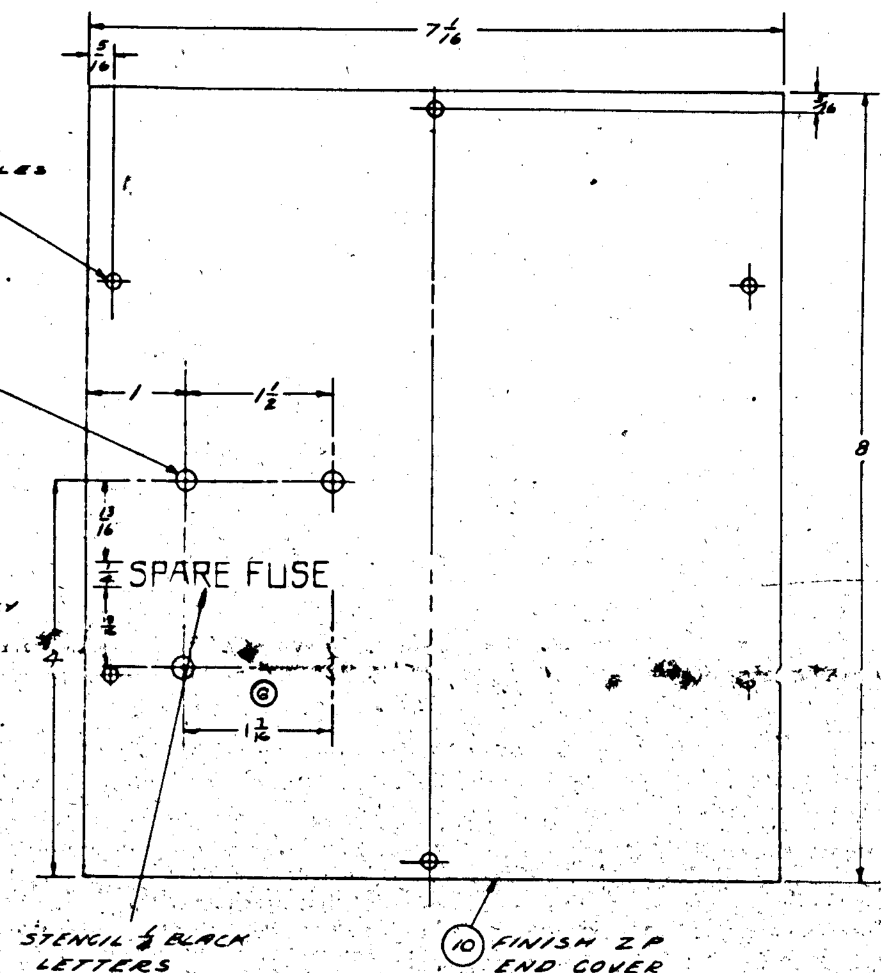
AN 426-AD3

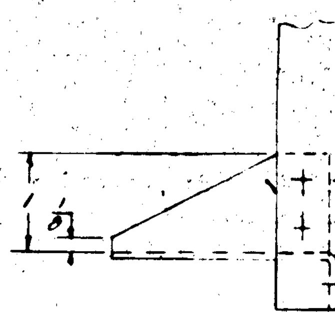
$2\frac{3}{32}$ DIA. HOLE NAF 213019-12 (1) 213028-12 (1)

#10 (.193) DIA HOLE IN BOX TO MATCH 28E5127-8 REMOVE FINISH $\frac{3}{16}$ RADIALLY AROUND HOLES

$\frac{13}{32}$ DIA HOLE

NOTE: ALL BEND RADII $\frac{1}{16}$ RELIEFS $\frac{1}{8}$





SECTION A-A

DRILL $1\frac{1}{4}$ DIA 1 HOLE

AN 442AD4 RIVETS (4) PLACES

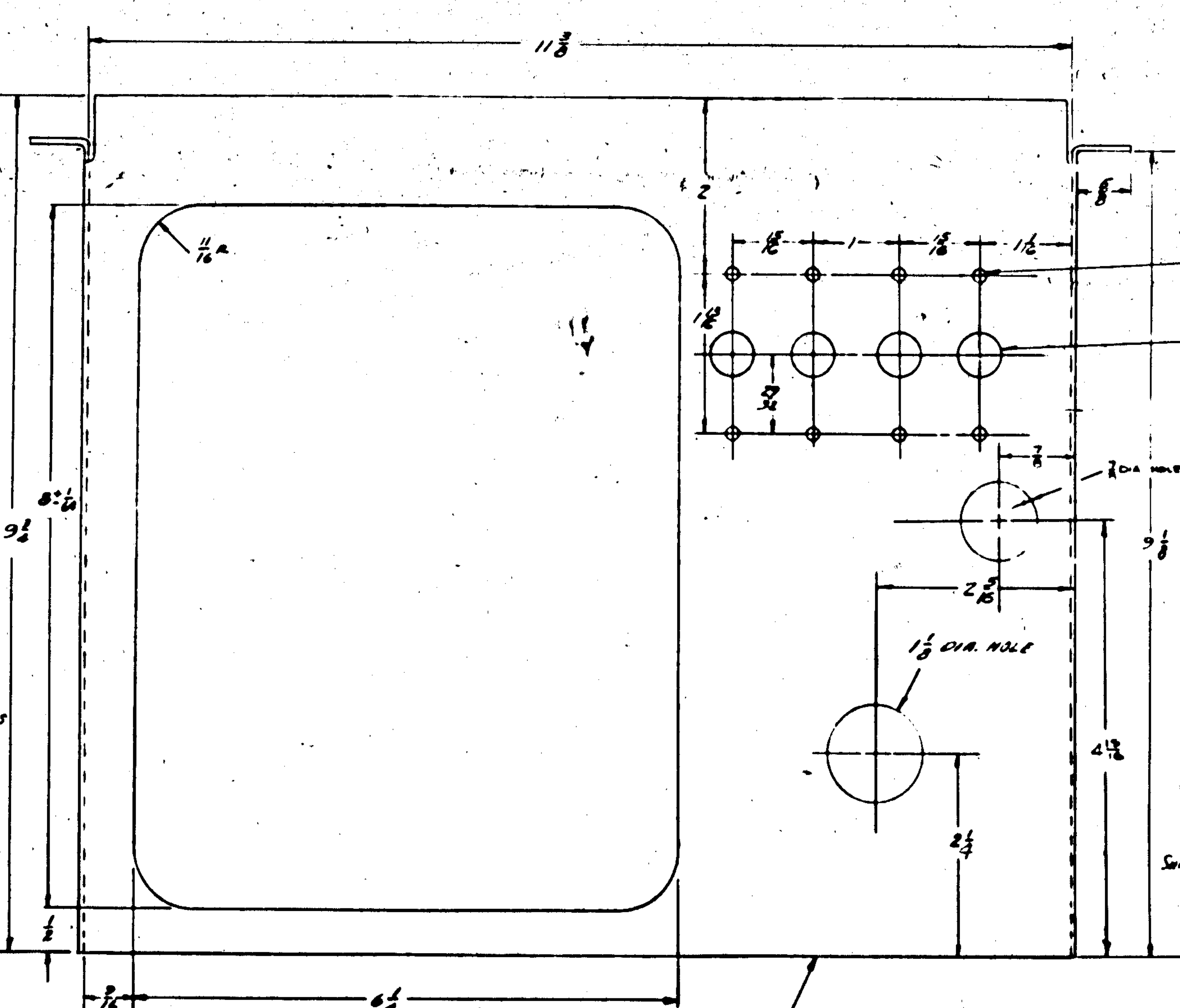
(-9) FINISH ZP

DRILL #30 (.128) (4) HOLES FOR AN 442 AD4 RIVETS

AN 442AD4 RIVETS 8 PLACES

(C) $\frac{9}{32}$ DIA (2) HOLES

$\frac{1}{16}$ HOLE FOR CLEARANCE



RUSH RELEASED 6/6/41

H 238

LET	ALTERATION	DATE	BY
A	CHGD MATL OF -9 TO SPEC 4748-COND A WAS SPEC 4748 COND T	6-24-41	BLAY
B	1½ DIA HOLE IN -8 & -9 WAS 1⅜ (3)		
C	[illegible]	7-8-41	MILLS
D	ADDED & REVISED [illegible]	7-22-41	MILLS
E	[illegible]	7-22-41	MILLS
F	AN3064-4(1), AN3066-4 (1), AN3064-6(1), AN3066-6(1) REPLACED BY NAF 213019-3(2) & NAF213028-3 (2) ON FACE & B/M	8-15-41	HORN
G	ADDED ⅞ DIA HOLE ON -6 PART & DIMS FOR LOCATION ADDED (8) #10(.193) HOLES ON -10 PART & DIMS FOR LOCATION		
H	CHANGED NOTE TO READ "SHIP NO. 118 & ON"	"	"

E.O.C. [illegible]
E.O.-A 9722
E.O.-A 9388
PBY-5 E.O A11950
E.O.A15431

SK 659-1M LORD MFG CO SHOCK MT 3

NAF 213028-12
213028-3
213028-5
213019-12
213019-3
213019-5

(H) Ship #118 & on

ASSY DASH No.	MODEL	NEXT ASSY	REQ
-0	PBY-5	28E5125	1

REQUIREMENTS PER AIRPLANE

REPLACES

REPLACED BY

SCALE 12" = 1'-0"

STAMP PART NUMBER WHERE SHOWN

PART No	STOCK	MATERIAL	SPEC	REQ -0
-10	.051 x 8⅛ x 7⅞	ALCLAD	4748T	1
-9	.064 x 12⅜ x 2⅞	↓	↓	1
-8	.064 x 12⅜ x 2⅞		4748T	1
-7	.051 x 10⅞ x 12⅞		4748-A	1
28E5126-6	.051 x 10 x 12⅞	ALCLAD	4748T	1

PARTS LIST PER ASSY.

A C		
NAVY SR-53	NOTED	
HEAT TREAT	FINISH	DRAFT / CHECK / STRUCT / MAT / APPROV / ENG

NAME BOX & PANEL-ELEC. LAWRENCE POWER UNIT CONTROL

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

DWG J 28E5126